## Amendments to the Claims

Per 37 CFR \$1.173(b), the following includes the entire text of each claim being changed within this amendment paper and each claim being added by this amendment paper and, pursuant to 37 CFR \$1.173(d), the changes are shown by brackets and underling relative to the original patent specification.

And per 37 CFR \$1.173(c), Applicant is including an appendix "on pages separate from the pages containing the changes", which appendix shows the status of all patent claims and of all added claims, and an explanation of the support in the disclosure for the changes made to the claims within this amendment paper.

 $48. \ \ (Twice\ Amended)\ The\ method\ for\ feeding\ masa\ as\ defined\ in\ Claim\ 45,$  wherein said removing is accomplished by rotating the shaft with a motor.